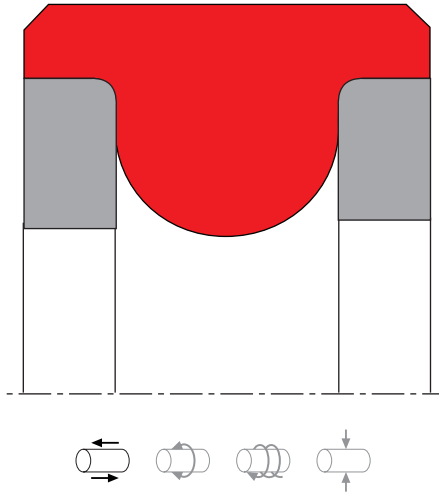


# SEAL SPEC S20-R



## description

space saving, compact rod seal, fits standard o-ring housings. advantage compared to o-ring: integrated active back-up rings for high pressure, design with interference fit on outside diameter maintains non-twisting in dynamic applications.

- + asymmetric double-acting rod compact seal. the preload is achieved by the internal stress of the seal material.
- + interference fit on the outside diameter.
- + various materials are available for different purposes.
- + snaps into simple grooves (see notes on installation).
- + good sealing effect across a wide temperature range.
- + sealing effect enhanced by high recovery rate. for pressures up to 700 bar as a seal between pressurized space and atmosphere or between pressurized spaces.
- + good sealing in the low pressure range.
- + excellent static sealing.
- + little inclination to "stick-slip".
- + the housing grooves are same as housing grooves for o-rings (see "range of profile sizes")
- + the activated back up rings reduce the risk of gap extrusion and prevent twisting in dynamic applications.
- + space-saving design.

## category of profile

machined product only

## single acting

the S20-R seal is designed for use as a rod seal.

## area of application; pneumatic

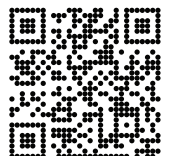
- static and dynamic seals in hydraulic and pneumatic systems.
- use in systems with o-ring grooves instead of o-rings in case of stability problems (twisting) or "pumping".
- for valve seals in offshore and aviation applications.

## note

- the design is based on standard o-ring dimensions according AS 568 A (american o-ring dimensions). in case of large deviations from standard groove dimensions the profile has to be checked.
- a design in PU materials is not recommendable because of the large deformation force (optional S35-P).
- recovery rate is lower compared to standard lip seals.
- high break-away load after prolonged periods of standstill.

## function

S20-R profiles are compact seals designed to seal pressurised space against the atmosphere or between pressurised spaces mainly for reciprocating movements, but for slight rotations as well. the design is based on application in standard hydraulic systems with conventional hydraulic oils, the use in pneumatic systems is furthermore possible. the operating parameters are as defined in the sealing data sheet and material data. requirements deviating from these parameters can be met to a certain degree by changing the geometry in the software program.



## operating parameter & material

sealing element	material energizer	back-up ring	temperature	max surface speed	max pressure <sup>1</sup>	hydrolysis	dry running	wear resistance
NBR	-	POM/PA <sup>2</sup>	-30 °C ... +100 °C	0,5 m/s	700 bar (70 MPa)	-	-	o
HNBR	-	POM/PA <sup>2</sup>	-25 °C ... +100 °C	0,5 m/s	700 bar (70 MPa)	+	o	+
FKM	-	PAEK	-20 °C ... +200 °C	0,5 m/s	700 bar (70 MPa)	-	-	o
FKM	-	PTFE glass	-25 °C ... +200 °C	0,5 m/s	700 bar (70 MPa)	-	-	o
HNBR	-	PAEK	-20 °C ... +150 °C	0,5 m/s	700 bar (70 MPa)	+	o	+
HNBR	-	PTFE glass	-25 °C ... +150 °C	0,5 m/s	700 bar (70 MPa)	+	o	+

<sup>1</sup> pressure ratings are dependent on the size of the extrusion gap.  
<sup>2</sup> POM up to ø260 mm, PA above ø260 mm

++ particularly suitable      + suitable      o conditional suitable      - not suitable

the stated operation conditions represent general indications. it is recommended not to use all maximum values simultaneously. surface speed limits apply only to the presence of adequate lubrication film.

for detailed information regarding chemical resistance please refer to our „list of resistance“. for increased chemical and thermal resistance rubber materials are to be preferred, attention should be paid to restrictions for pressure range and wear resistance. for higher gliding speeds another system should be used (e.g. PTFE materials).

note on special materials:  
 as the temperature limits are determined by POM, using special materials for the back up ring can expand the temperature limits.

## gap dimension

the size of the permissible gap on the side opposite the source of pressure depends mainly on the seal material and the design of the seal. if the permissible gap dimensions are exceeded, there will be extrusion wear on the side opposite the source of pressure which may make the seal unfit for usage. the maximum value of the permissible extrusion gap is reached when the piston or the piston rod touches one side of the cylindrical tube or the guide. due to the small height of the back up rings and the resulting sensitivity to extrusion, the gap size is limited for all ranges of diameter, pressure and cross section by the standard hole/shaft basis fit f8/H8, influences due to thermal expansion have to be considered.

## surface quality

surface roughness	Rtmax (µm)	Ra (µm)
sliding surface	≤2,5	≤0,1-0,5
bottom of groove	≤6,3	≤1,6
groove face	≤15	≤3

## tolerance recommendation

seal housing tolerance		d	R
ød	f8	≤40	max. 0,2
øD	H10	>40	max. 0,4

## mode of installation

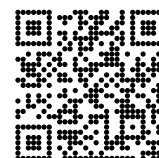
Ød	type of installation
≤ 4·cs	open mounting space required
> 4·cs ..... ≤ 6·cs	snap mounting with tool
> 6·cs	snap mounting by hand

for inside diameters of 25mm or more, and dependant on radial cross section (cs), seals may be snapped into closed housings. at installation, pay attention that the radius on the backup elements fits to the corresponding radius on the sealing element (nonsymmetric backup elements).

## insertion chamfer

in order to avoid damage to the rod seal during installation, the piston rod is to be chamfered and rounded as shown in the “recommended mounting space” drawing. the size of chamfer depends on the seal type and profile width.

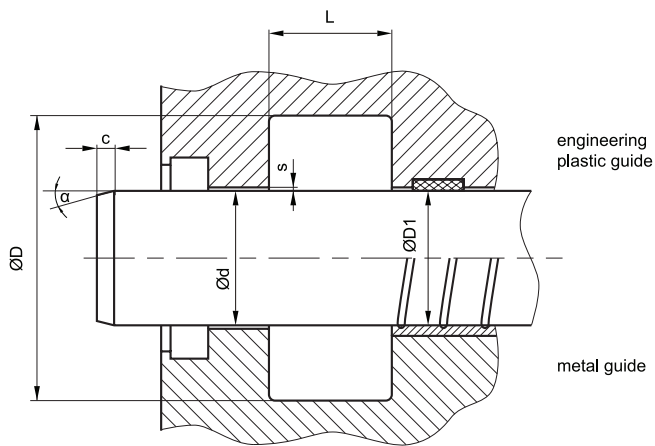
cs (mm)	c (mm)	
	α = 15° ... 20°	α = 20° ... 30°
2	2	1
3	3	1,5
4	3,5	2
5	4	2,5
6	4,5	3
7,5	5	4
10	6	5



# SEAL SPEC S20-R

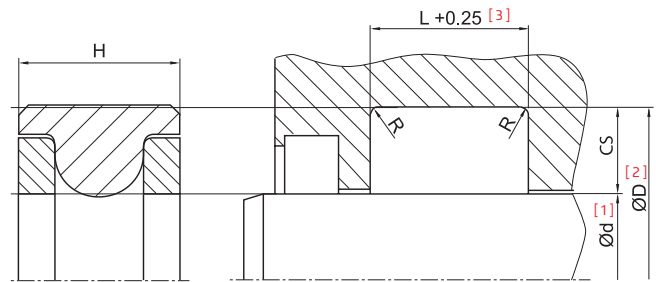


## recommended mounting space



## seal & housing recommendations

please note that we are able to produce those profiles to your specific need or any non standard housing. for detail measurements, please see seal-mart catalog...



## recommended guide tolerance D1

d f8 [mm]	p ≤ 100 [bar]	100 < p ≤ 200 [bar]	p > 200 [bar]
≤ 100	H9	H8	H8
> 100 ≤ 200	H9	H8	H7
> 200	H9	H8	H7

the recommendations for mounting space heights and cross sections listed below are standard values for the corresponding o-ring without (short), with one (medium) or with two (long) back-up rings.

cs [mm]	coressponding o ring [mm]	mounting space [mm]			diameter range [mm]	
		short	medium	long	static	dynamic
1,35	1,78	2,5	3,5	4,5	11 - 99.9	-
2,18	2,64	3,5	5	6,5	100 - 149.9	11 - 19.9
3	3,53	4,4	5,9	7,4	150 - 249.9	20 - 39.9
4,53	5,33	6,7	8,4	10,1	250 - 399.9	40 - 99.9
5,94	6,99	8,8	10,8	12,8	400 - 599.9	100 - 299.9
8,5	10	12,5	15	17,5	>600	300 - 600

## fitted

